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CLAIMS

What is claimed is:

- 1. A stabilized $AlPO_4$ composition comprising CaO, SiO_2 and $AlPO_4$ at a ratio of greater than 0 to less than about 4 mole percent CaO, greater than 0 to less than about 10 mole percent SiO_2 , and greater than about 86 to less than about 100 mole percent $AlPO_4$.
- 2. The composition of Claim 1 comprising CaO, SiO_2 and $AlPO_4$ at a mole percent ratio of greater than 0 to less than about 3 CaO, greater than 0 to less than about 6 SiO_2 , and greater than about 91 to less than about 100 $AlPO_4$.
- 3. The composition of Claim 1 comprising CaO, SiO_2 and $AlPO_4$ at a mole percent ratio of about 2.3 CaO, about 5.7 SiO_2 , and about 92 $AlPO_4$
- 4. A stabilized $AlPO_4$ composition comprising XO, SiO_2 and $AlPO_4$ at a ratio of greater than 0 to less than about 4 mole percent XO, greater than 0 to less than about 10 mole percent SiO_2 , and greater than about 86 to less than about 100 mole percent $AlPO_4$, wherein X is any cation with an atomic radius of about 1 angstrom.
- 5. The composition of Claim 4 wherein X is selected from the group consisting of potassium and copper.
 - 6. The composition of Claim 4 or 5 wherein the mole percent ratio is about 2.3 XO, about 5.7 $\rm SiO_2$, and about 92 $\rm AlPO_4$.
- $\,$ 7. A method for stabilizing ${\rm AlPO}_4$ ceramic $\,$ 30 $\,$ microstructures comprising the steps of:
 - a) admixing an acidic solution of AlPO₄ to solutions of SiO₂ and a calcium oxide source wherein the mole percent ratios are greater than about 86 to less than about 100 AlPO₄, greater than 0 to less than about 10 SiO₂, and greater than 0 to less than about 4 calcium;

- b) raising the pH of the admixture to form a slurry; and
- c) removing water to form the precipitate.
- 8. The method of Claim 7 wherein the acidity of the acidic solutions of step (a) is about 2.5.
 - 9. The method of Claim 7 wherein the pH in step (b) is raised to about 9.
 - 10. The method of Claim 7, 8 or 9 wherein the mole percent ratios are 0 to about 3 Ca, 0 to about 6 Si, and about 91 to about 100 Al.
 - 11. The method of Claim 7, 8 or 9 wherein the mole percent ratios are about 2.3 Ca, about 5.7 Si, and about 92 Al.
- 12. An $AlPO_4$ composition that has a cubic structure, space group F-43m, with a ~ 7.2 Angstroms at a temperature of less than about 270°C.
 - 13. A composition according to Claim 12 that is single phase.
- 14. A composition according to Claim 12 comprising 20 a silica dopant and a dopant having a cation with an atomic radius of about 1 angstrom.
 - 15. A composition according to Claim 14 wherein the dopant having a cation with an atomic radius of about 1 angstrom comprises CaO.
- 25 16. A composition according to Claim 12 wherein the cubic structure is maintained up to at least 1000°C.
 - 17. A composition according to Claim 12 which is at a temperature in the range of from room temperature to about 250°C.

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